

Work Order ID 66117

February 7, 2011 10:20:13 AM



Page 1

Item ID: D4022-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Fuel Transfer Pump

Start Date: 2/07/11 Start Qty: 2.00



Cust Item ID:

Required Date: 2/18/11 Req'd Qty: 2.00

Customer:

Reference:

Run Start



Approvals: Process Plan: CL Date: 11/02/07 Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4022	A								

100 0.00



Purchasing

Memo

0.00

Purchasing

Issue P/O: 13445
Purchase part as per Dwg D4022
Part #: A8150-B1
Possible Supplier: Weldon
Material release note required

CL 11/02/07 (2)

110 0.00



Packaging

Memo

0.00

Packaging

Receive & Inspect for Damage & Mat'l Certs

CL 11/02/07 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 66117

February 7, 2011 10:20:13 AM



Page 2

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Stop



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 QC Quality Control	QC6- Inspect dimensions to drawing Memo	0.00 0.00				ml	11	02	09 (2)
130 Packaging Packaging	Identify as per dwg & Stock Location: 112 Memo	0.00 0.00							Cap/2/10 (2)
140 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							11/02/10 MF 11-02-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 1

February 7, 2011 10:20:12 AM

Work Order ID: 66117



Parent Item: D4022-1



Parent Item Name: Fuel Transfer Pump


Start Date: 2/07/11

Required Date: 2/18/11

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP rev A 09.12.23 new Issue Prelim EC verified by: DD IPP Rev:B
10.05.17 as per ECN10-562 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
A8150-B1  Fuel Pump		Purchased	No			110	Each	0.0000	1	2			



10/4/11 *(2)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

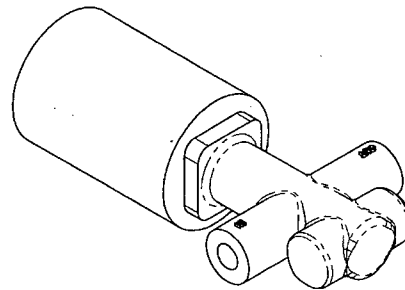
DART AEROSPACE
PART NUMBER

JOHN CAMERON AVIATION
PART NUMBER

D4022-1

REF JCA/M47/D3/SHT 13

SPECIFICATION CONTROL DRAWING



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 66117
CL 11/02/07

DART PART NUMBER	SUPPLIER	SUPPLIER PART NUMBER	OPERATING VOLTAGE	FLOW (GPH)	OUTPUT PRESSURE (PSI)	TEMPERATURE RANGE
D4022-1	WELDON	A8150-B1	24 VDC	35 - 50	5 - 25	-65°F TO +185°F
	AEROSPACE ACCESSORIES	A8150-B1	24 VDC	35 - 50	5 - 25	-65°F TO +185°F

D4022-X FUEL TRANSFER PUMP

RELEASED
2010-05-05
AM

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.6 lbs

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>[Signature]</i>		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4022	REV. A
MFG. APPR.	<i>[Signature]</i>	SHEET 2 OF 4	
APPROVED	<i>[Signature]</i>	TITLE FUEL PUMP	SCALE NTS
DE APPR.	<i>[Signature]</i>	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	10.04.16		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO13445**

Purchase Order Date 2/07/11

PO Print Date 2/07/11

Page Number 1 of 1

Order From :

VU-AER004

AEROSPARES ACCESSORIES INC
20544 CONCESSION # 9,
RR #2
ALEXANDRIA, ON K0C 1A0
CANADA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

800 355 2157

613 525 0925

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
(11/02/10)
e-mail Jan

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	A8150-B1	Fuel Pump	2/16/11 Yes	2.00 Each	FedEx Overnight	\$695.0000	\$1,390.00

Special Inst: AS PER DWG D4022 REV. A
B66117
NOTE: FACTORY OVERHAULED
ACCEPTABLE

PO Total:

\$1,390.00

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

u cl

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 2/07/11

1. Approving National Aviation Authority/Country: FAA/UNITED STATES		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: 6370	
4. Organization Name and Address: Weldon Pump - 640 Golden Oak Parkway, Oakwood Village, Oh 44146 FAA CRS: 2WPR261B						5. Work Order/Contract/Invoice Number: 50467	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	Pump/motor assembly	A8150-B1	n/a	1	126311	overhaul/test	
13. Remarks: Pump/motor assembly overhauled and tested to spec per Weldon Pump's JC1000"JC" series manual.							
14. Certifies the items identified above were manufactured in conformity in: : Approved design data and are in a condition of safe operation. : Non-approved design data specified in block 13. <div style="text-align: center; font-size: 1.2em; margin-top: 10px;">N/A</div>			19. <input checked="" type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13 Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.				
15. Authorized Signature: <div style="text-align: center; font-size: 1.2em; margin-top: 20px;">N/A</div>		16. Approval/Authorization No.: <div style="text-align: center; font-size: 1.2em; margin-top: 20px;">N/A</div>		20. Authorized Signature: 		21. Approval/Certificate No.: <div style="text-align: center; font-size: 1.2em; margin-top: 20px;">2WPR261B</div>	
17. Name (Typed or Printed): <div style="text-align: center; font-size: 1.2em; margin-top: 20px;">N/A</div>		18. Date (m/d/y): <div style="text-align: center; font-size: 1.2em; margin-top: 20px;">N/A</div>		22. Name (Typed or Printed): Phil Skinner		23. Date (m/d/y): Jan 24/11	
User/Installer Responsibilities							
<p>It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.</p> <p>Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.</p> <p>Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.</p>							

1. Approving National Aviation Authority/Country: FAA/UNITED STATES		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: 6371	
4. Organization Name and Address: Weldon Pump - 640 Golden Oak Parkway, Oakwood Village, Oh 44146 FAA CRS: 2WPR261B						5. Work Order/Contract/Invoice Number: 50466	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	Pump/motor assembly	A8150-B1	n/a	1	123259	ovehaul/test	
13. Remarks: Pump/motor assembly overhauled and tested to spec per Weldon Pump's JC1000"JC" series manual.							
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